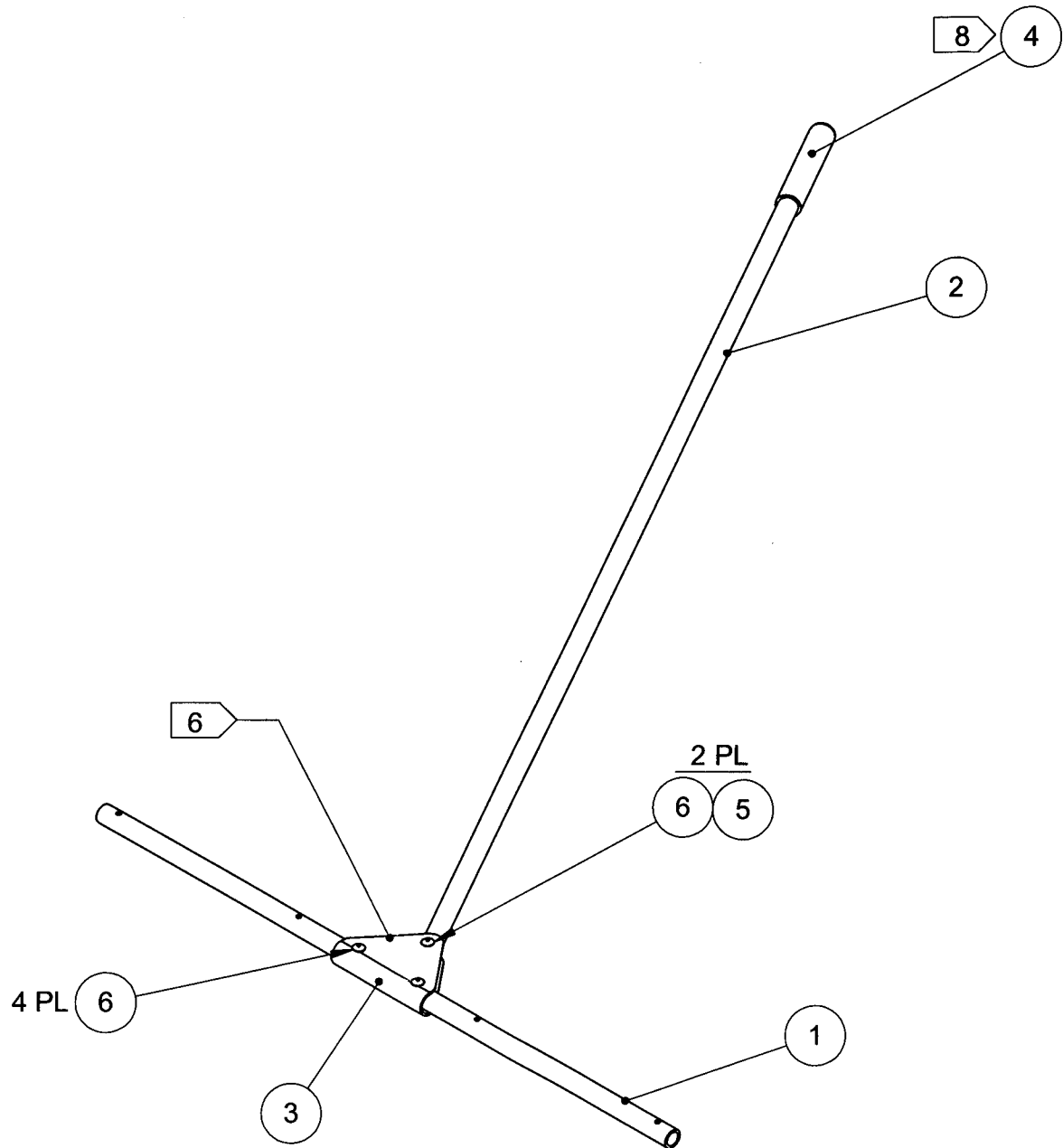


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5255-041	AFT NET MOUNT ASSY
1	1	D5255-3	AFT NET BAR
2	1	D5255-5	HANDLE
3	1	D5255-7	AFT NET BRACKET
4	1	D5308-1	HANDLE GRIP
5	2	MS51859-8	WASHER
6	6	CR3212-5-02	RIVET, BLIND



D5255-041 AFT NET MOUNT ASSY

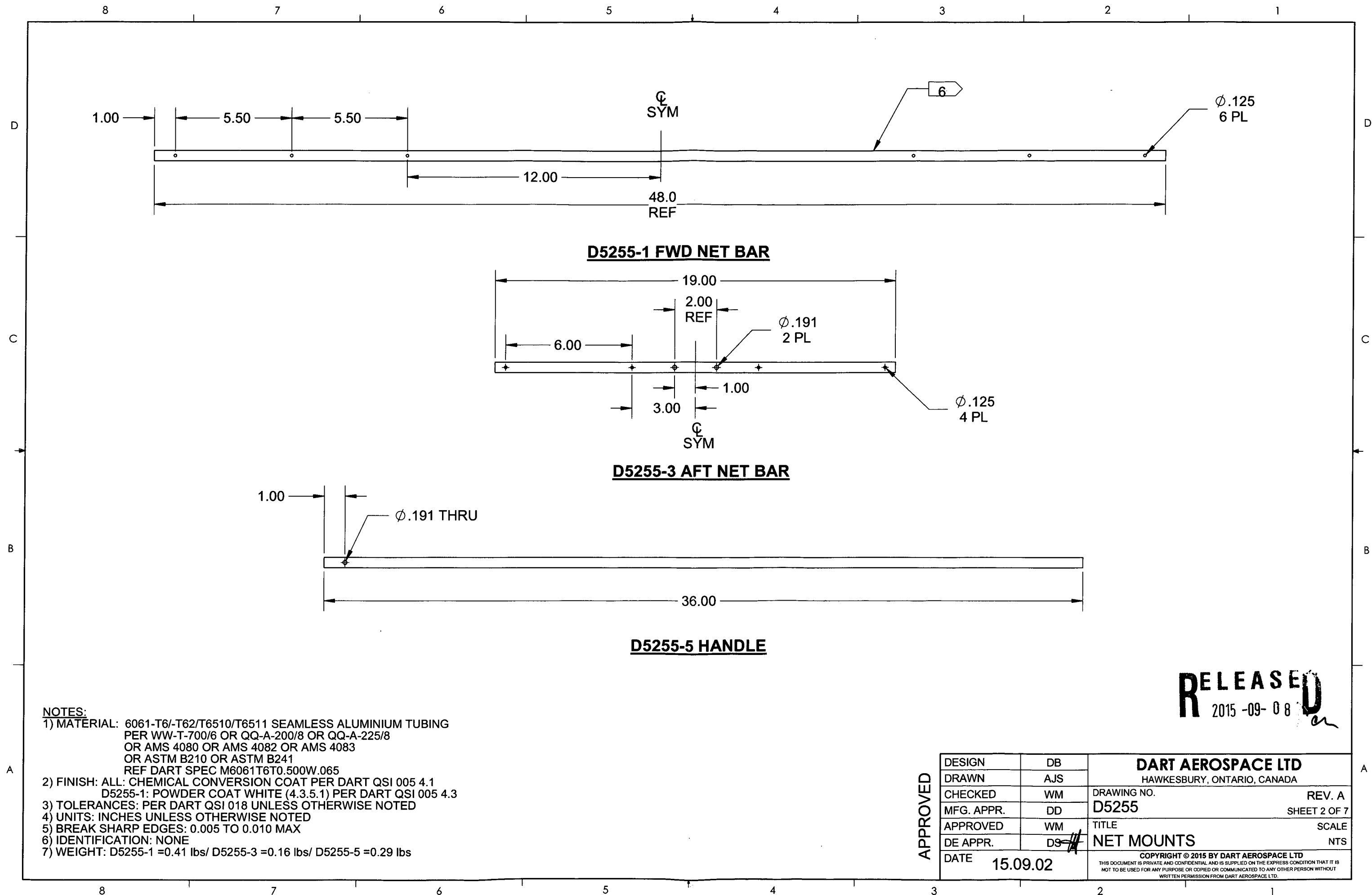
RELEASED
2015-09-08
CEN 15-626

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: D5255-041 -POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044 6.1
- 7) WEIGHT: 0.52 lbs
- 8) INSTALL D5308-1 GRIP AFTER POWDER COATING

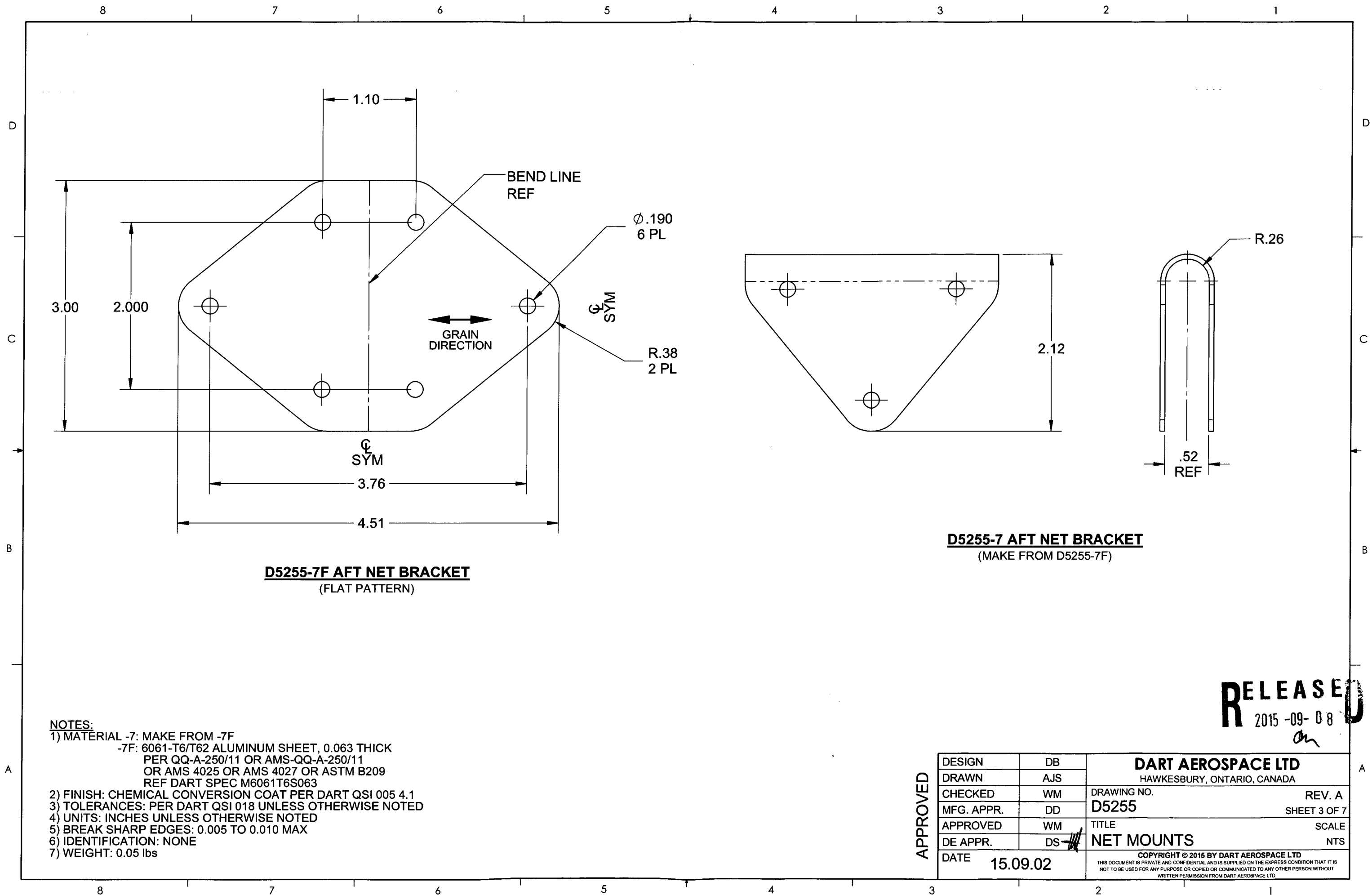
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A	NEW ISSUE	DB	15.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5255	SHEET 1 OF 7
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET MOUNTS	NTS
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	CHECKED	WM	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5255	SHEET 2 OF 7
	APPROVED	WM	TITLE	SCALE
	DE APPR.	DS	NET MOUNTS	NTS
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D5255-7F AFT NET BRACKET
(FLAT PATTERN)

D5255-7 AFT NET BRACKET
(MAKE FROM D5255-7F)

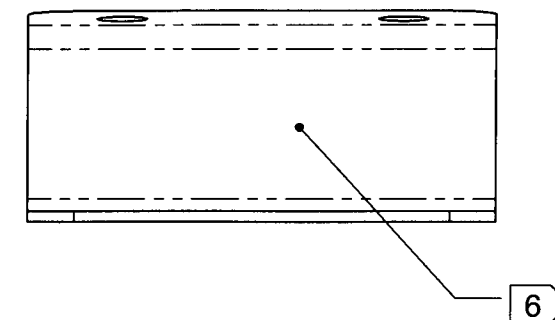
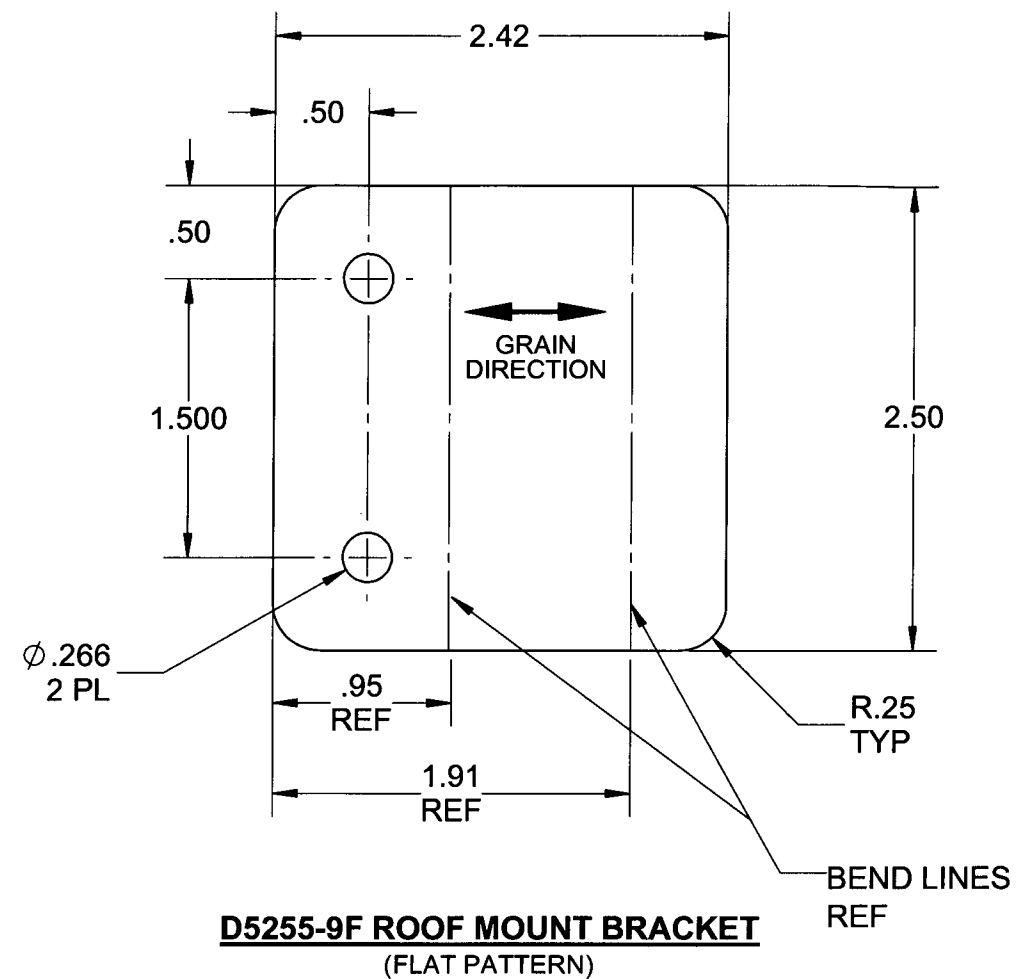
NOTES:

- 1) MATERIAL -7: MAKE FROM -7F
-7F: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 lbs

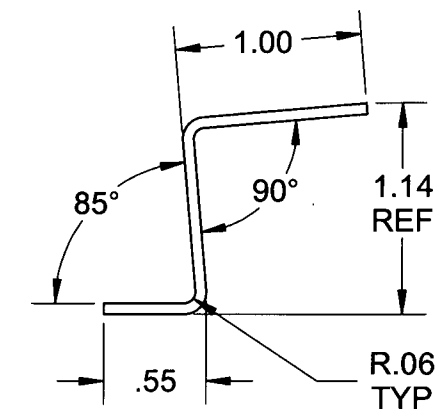
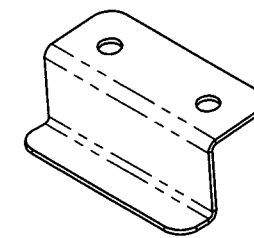
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DRAWN	AJS		
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5255	SHEET 3 OF 7
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET MOUNTS	NTS
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D5255-9 ROOF MOUNT BRACKET
(MAKE FROM D5255-9F)



NOTES:

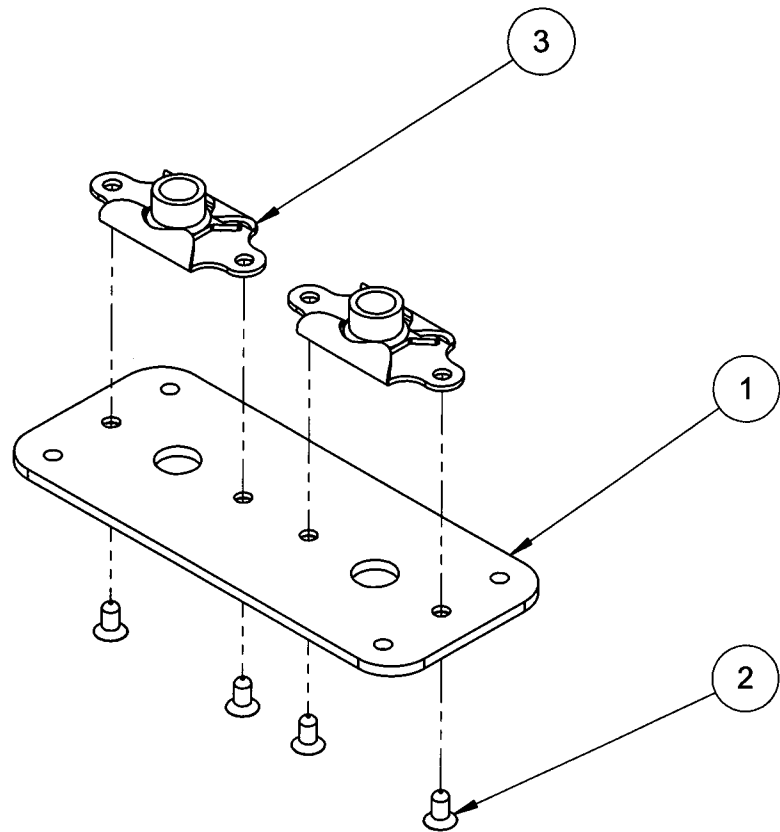
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: WITH DART P/N "D5255-9" PER DART QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5255	SHEET 4 OF 7
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET MOUNTS	NTS
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2015-09-08
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ITEM	QTY -045	P/N	DESCRIPTION
	X	D5255-045	NUTPLATE ASSY
1	1	D5255-11	NUTPLATE DOUBLER
2	4	MS20426AD3-3	RIVET, SOLID, CSK
3	2	MS21059-4	NUT PLATE



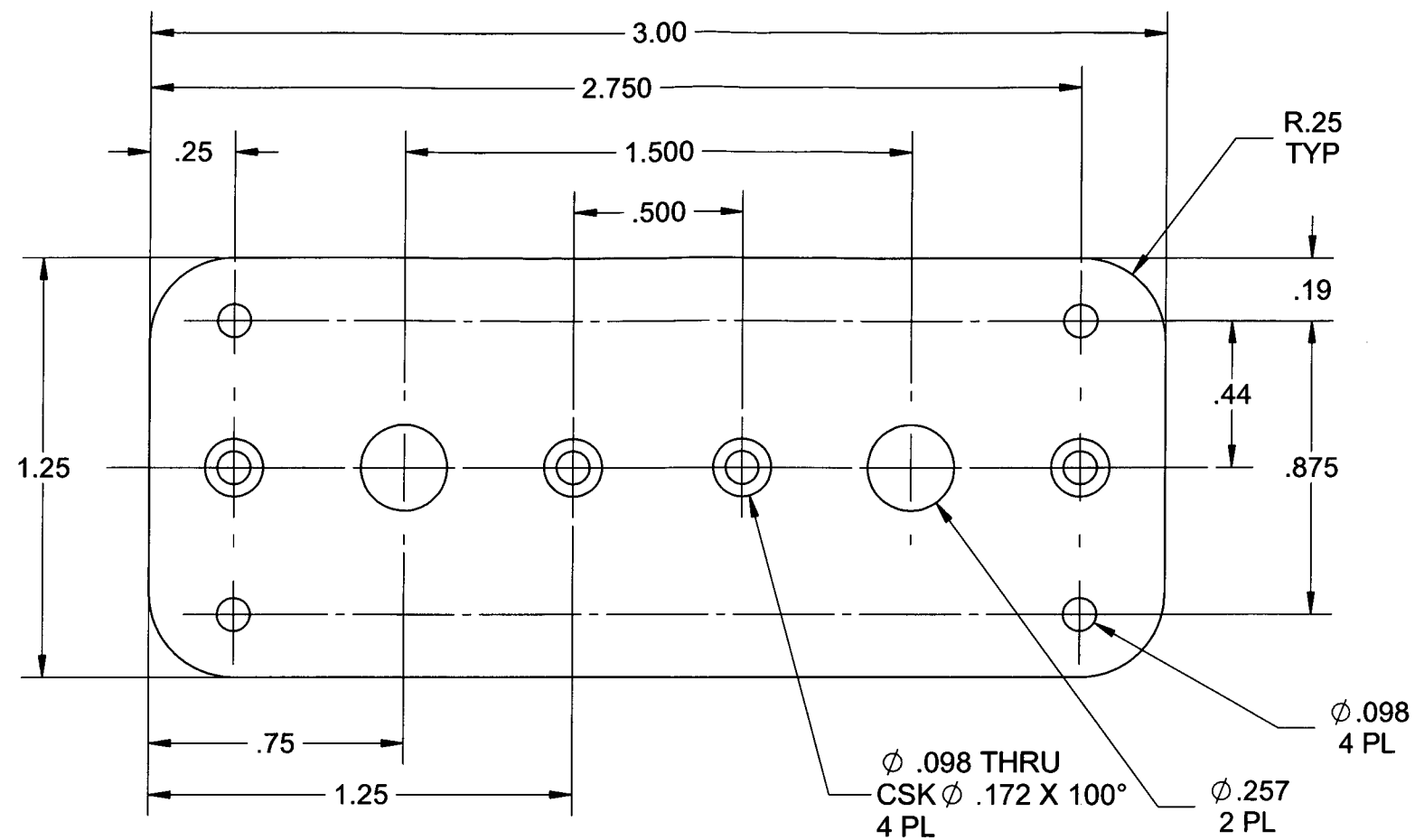
D5255-045 NUTPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: WITH DART P/N "D5255-045" PER DART QSI 044
- 7) WEIGHT: 0.04 lbs

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO. D5255	REV. A
MFG. APPR.	DD	SHEET 5 OF 7	
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET MOUNTS	NTS
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D5255-11 NUTPLATE DOUBLER

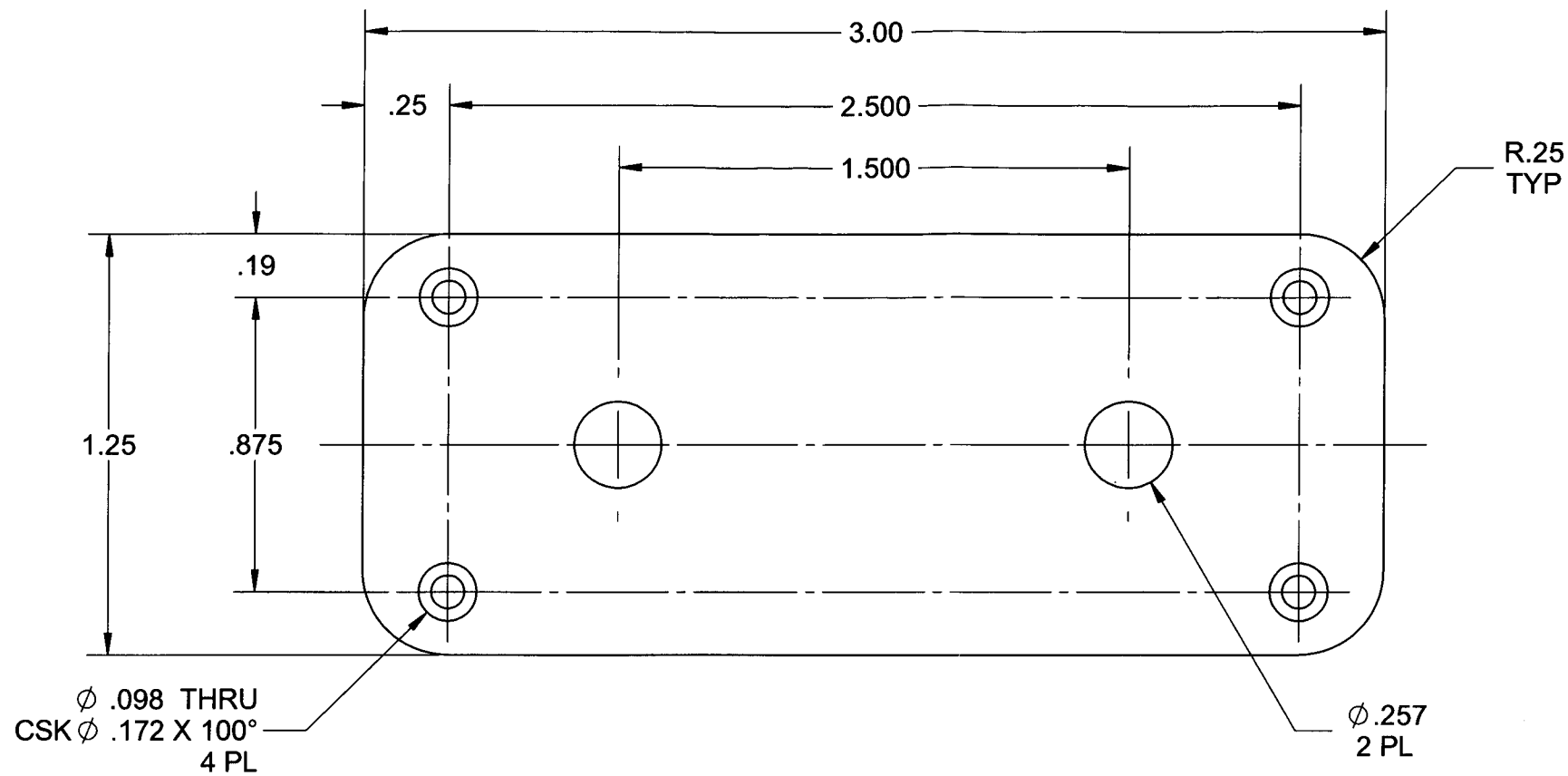
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2015-09-08

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs.

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO. D5255	REV. A
MFG. APPR.	DD	SHEET 6 OF 7	
APPROVED	WM	TITLE NET MOUNTS	SCALE NTS
DE APPR.	DS		
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D5255-13 DOUBLER

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2015-09-08

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs.

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5255	SHEET 7 OF 7
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